



CONTROL SYSTEMS

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Product Specification

A1000i Loop Powered/4-20mA Submersible Level Transmitter/Transducer

The A1000i is a 9-30VDC, two wire loop powered submersible level transducer with a 4-20mA signal output. It is mounted at a low point in a liquid media. The transducer uses a gauge pressure piezoresistive sensor element to measure the hydrostatic head-pressure. The sensor element is isolated from the media by a Teflon coated Buna-N diaphragm. This pressure is proportional to the height of the liquid above the sensing diaphragm and is converted to a proportional 4-20mA signal. This 4-20mA signal spans the full pressure range of the transducer.

The transducer is barometrically compensated via a rigid breather tube connected to a panel mounted sealed breather assembly. All A1000i transducers require a Breather Assembly Kit.

Part Number	Description
	Sensors
6012950011	A1000i sensor 1.5 PSI 4-20mA output (0-3.5 ft of water)
6012950012	A1000i sensor 5 PSI 4-20mA output (0-11.5 ft of water)
6012950013	A1000i sensor 15 PSI 4-20mA output (0-34.7 ft of water)
6012950014	A1000i sensor 30 PSI 4-20mA output (0-69.3 ft of water)
	Housing/Cable Assembly
6012640002	A1000 Housing/Cable Sub-Assembly 20ft
6012640003	A1000 Housing/Cable Sub-Assembly 30ft
6012640004	A1000 Housing/Cable Sub-Assembly 40ft
6012640006	A1000 Housing/Cable Sub-Assembly 60ft
6012640008	A1000 Housing/Cable Sub-Assembly 80ft
6012640010	A1000 Housing/Cable Sub-Assembly 100ft
60126400XX	A1000 Housing/Cable Sub-Assembly custom lengths (XX equals number of feet)
	Mounting Hardware and Accessories
6011340001	B100 9G CLS Stainless Steel Pipe Mounting Clamps
6014180001	Cable Suspension Mounting Pipe (without SS cable)
60144000XX	Stainless steel cable; each additional 10' ft (XX)
6012880001	Breather Assembly Kit (required for all A1000i sensors)
6012910002	Terminal Connection (Junction) Box w/Built In Breather Assembly

Agency Approval FM and CSA Intrinsically Safe Class I, Div. 1, Groups A,B,C,D with an approved barrier.

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A1000i Loop Powered/4-20mA Submersible Level Transmitter/Transducer

Specifications

Environmental

Atmosphere Ventilation
Operating Temperature

sealed breather system equalizes atmospheric pressure
range 32°F to +158°F Liquid must remain fluid.

Physical

Housing
Cable

316 cast stainless steel, Teflon™ coated
heavy-duty polyethylene with vent tube,
shield and 18 AWG conductors

Mounting
Pressure Ranges

suspension cable mount or 1" pipe mount
1.5 PSI to 30 PSI

Max Over Pressure Range

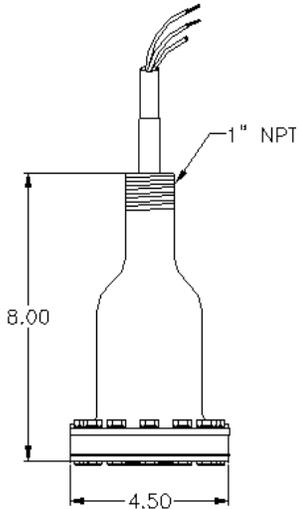
1.5 PSI 8X full scale
5.0 PSI 4X full scale
15 PSI & 30 PSI 2X full scale

Exposed Materials

316 cast stainless steel Teflon™ coated, synthetic
rubber and urethane

Sensing Head

two-layer diaphragm with Teflon™ and Buna-N
material



Electrical

Power Required

9 – 30 VDC

Typical Loop Resistance 250 ohm @ 15VDC

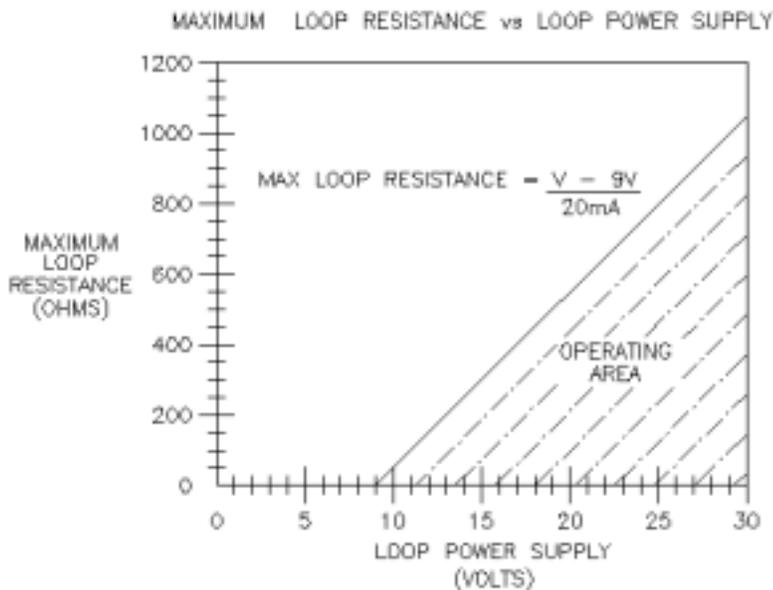
Maximum Loop Resistance 750 ohm @ 24VDC

Signal Output

4 - 20mA

Accuracy

±0.25 % full scale with long term stability of 0.2 %
full scale per year.



Intrinsically Safe Barrier Applications

When selecting an intrinsically safe barrier consider the following: cable length, classification of hazardous area, cable inductance and capacitance, and the intrinsic safe ground system.

Barriers whose entity parameters meet the following requirements can be used.

- $V_{oc} \leq V_{max}$
- $I_{sc} \leq I_{max}$
- $C_a > C_i + C_{cable}$
- $L_a > L_i + L_{cable}$

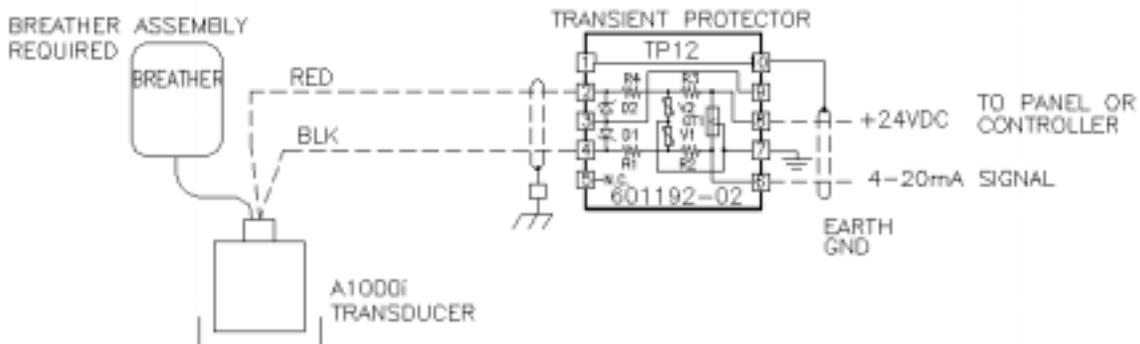
A1000i Transmitter Entity Parameters			
V_{max}	I_{max}	C_i	L_i
28V	93mA	0.11 uF	0.22mH

Compatible Barriers		
Manufacture	Type	Part No.
Stahl	Zener	9001/51-280-091-14
Stahl	Galvanic Isolated	9303/11-22-11
MTL	Zener	MTL 706
MTL	Amplified Zener	MTL 7206
MTL	Galvanic Isolated	MTL 5041

Note: USFCS IS1-2 Part number 6013150004 does not meet these entity parameters.
An intrinsically safe system should be designed and tested by a qualified engineering professional.

TP12 Transient Protector Application

Note: This application is not intrinsically safe.

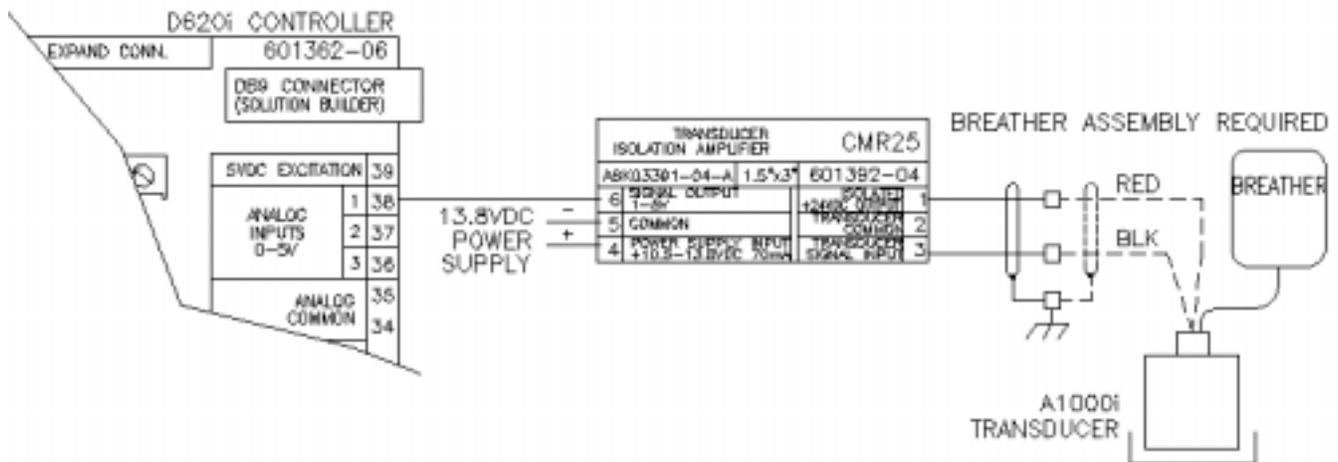


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A1000i Loop Powered/4-20mA Submersible Level Transmitter/Transducer

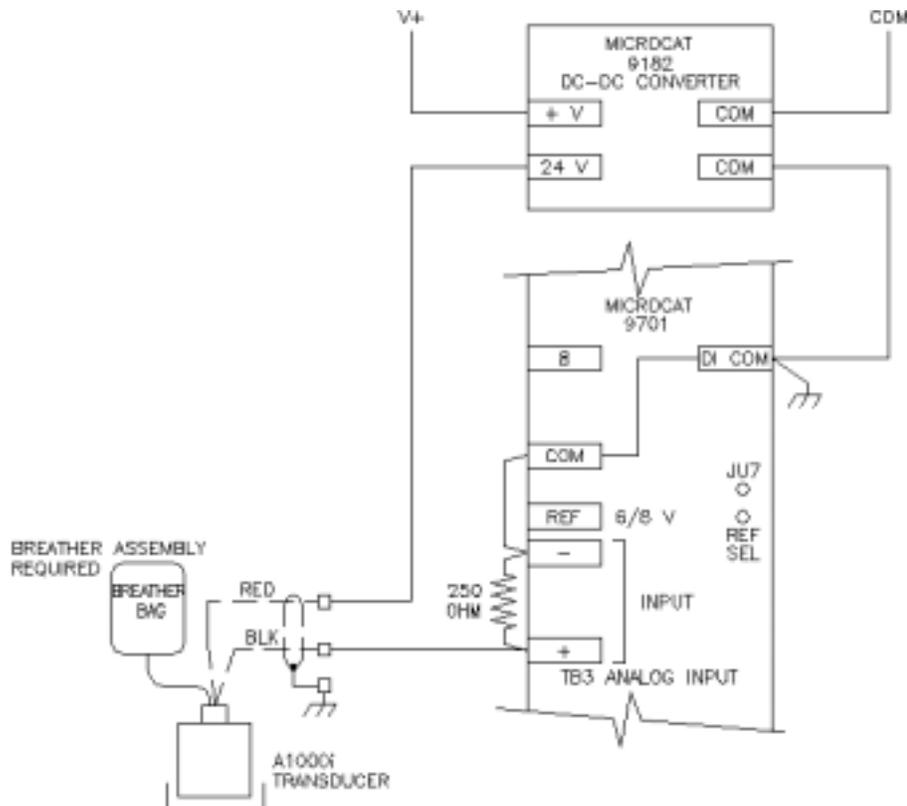
D620i Application

Note: This application is not intrinsically safe.



Microcat Application

Note: This application is not intrinsically safe.



Suspension Cable Mounting

